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10995

C3-18-9
Job Sheet 188464



Part No: C3-18-9

Job Qty: 10 pcs

Part Name: Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-18-9 Rev 3 IPP Rev A 18.03.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
110	Small Fab - 1	10 pcs	1/25/19		0.00	2.50	Small Fab - 1	Michel
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
130	QC 5	10 pcs	1/25/19		0.00	0.00	QC 5 - 10	DAS 30 9.30
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 38	
							QC 5 - 42	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
140	Packaging 3-1 - Stock - B4B	10 pcs	1/25/19		0.00	0.00	Packaging 3 - 1 - B4B	Dane #36
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	

150 QC 21 - SA 10 pcs 1/25/19 0.00 0.00

QC 21 - SA - 21
QC 21 - SA - 70

DAE
21
1-00

JAN 15 2019

Part Op 110 - Small Fab - 1-Cut as per DWG. 2-Deburr
Descriptions: 130 - QC5- Inspect part completeness to step on W/O
140 - Identify as per dwg & Stock Location:
150 - QC21- Final Inspection - Work Order Release

GA 193

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
E3TZ-4730-A	Bumper	10 Ea (1 ea)	110-Small Fab - 1	8x 5077639 3x 5054666

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	E3TZ-4730-A	10	16	0

DART
AEROSPACE

Container No: S145002



Part: G3 - 18 - 9
Job No: 188464
Serial No/Batch: S145002
Revision: 3
Inspector:
Exp Date:
Instructions:

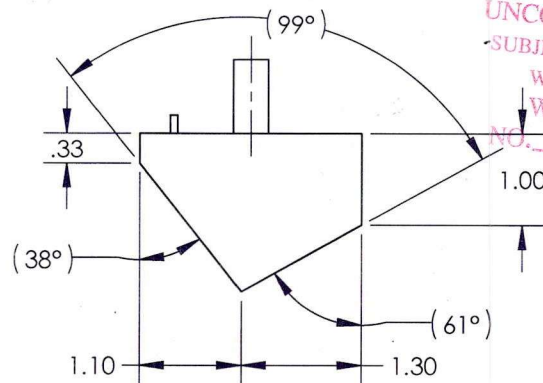
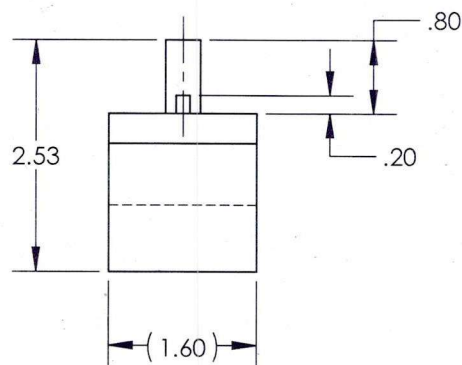
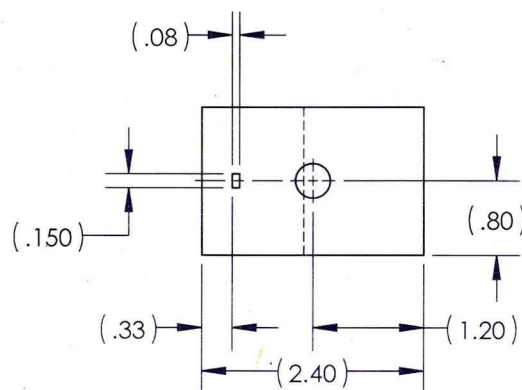
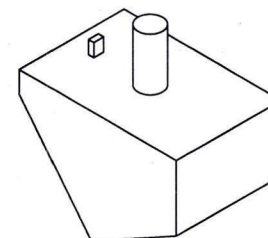
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Date: 01/15/19

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0094	CH'D TITLEBLOCK DIMENSION TOLERANCES.	5/1/2015	RJC	JAG
3	16-0227	CH'D B/O REF WAS #E37Z-4730-A IS #E3TZ-4730-A. CH'D DIMS WAS .08 IS (.08), WAS .150 IS (.150), WAS .80 IS (.80), WAS .33 IS (.33), WAS 1.20 IS (1.20), WAS 2.40 IS (2.40), WAS .20 IS (.20), WAS 1.60 IS (1.60), WAS 38° IS (38°), WAS 99° IS (99°). DELETED DIM 119°. ADDED DIM (61°). ADDED JIG NOTE.	11/21/2016	DPD	JAG



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ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188464 MC51920-10

- NOTES:
1. FABRICATE FROM BUMPER E3TZ-4730-A BY CUTTING.
 2. USE C45-15-10-F BUMPER CUTTING JIG.

DART AEROSPACE	
TITLE BUMPER	
DWG NO. C3-18-9	REV 3
MAT'L RUBBER	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .06 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:2	DATE 6/3/2007
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C3-18-9	1	BUMPER	RUBBER	(#E3TZ-4730-A) MODIFIED